



Dart Aerospace Ltd.
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D4695-3

Job Sheet 186168



Part No: D4695-3

Job Qty: 4 ea

Part Name: Channel



Part Weight: 0 lbs

Status: New

Priority: Medium

Job Created: 11/12/18

Job Tracking No:

Due Date: 12/7/18

Created By: Jesse White

Type: Stock

Description:

Note: DWG REV B SHEETS 7,9 IPP REV:A NEW ISSUE 12-07-23 JLM VERIFIED BY:DD

Ship Via:

Bill of Materials

Job Routing

Op No	Operation	Qty	Start Date	Due Date	Standard		Workcenter/Supplier		Sign-off
					Setup Hrs	Run Hrs	Workcenter / Supplier	Lead Time	
100	Waterjet - Flow - 1	4 pcs		12/7/18	0.00	0.60	Waterjet - Flow		SC 12/12/05
110	QC	4 pcs		12/7/18	0.00	0.00	QC2 Waterjet-3		SC 12/12/05
120	QC	4 pcs		12/7/18	0.00	0.00	QC8-5		68-6 38
130	Brake NC	4 pcs		12/7/18	0.09	0.49	Brake NC 2		08 9-89 19/02/19
150	QC	4 pcs		12/7/18	0.00	0.00	QC5		PD 12-02-21
160	HandFinish	4 pcs		12/7/18	0.00	0.49	HandFinish1		D.R 12/02/22
180	QC	4 pcs		12/7/18	0.00	0.00	QC7-4		40
190	Packaging	4 pcs		12/7/18	0.00	0.00	Packaging3-2		9-89
200	QC21-SA	4 Ea		12/7/18	0.00	0.00	QC21		9-89 FEB 28 2019

Job BOM

Part / Item	Component Name	Quantity	Operation	Container
M6061T6S.040	6061-T6 .040 Sheet	3.6000 sf (.9 ea)	100-Waterjet - Flow - 1	5120084

Job Allocations

Operation	Component Part	Required	Inventory	Allocated
100-Waterjet - Flow - 1	M6061T6S.040	4	230	0

Part Specifications

Specifications could not be found.

Plex 11/12/18 12:48 PM dart.white.jesse



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Container No: S134899



Part: D4695-3

Job No: 186168

Serial No/Batch: S134899

Revision:

Inspector:

Exp Date:

Instructions: Various STC's

Date: 12/05/18

18-05-52

DQA: _____ Date: _____



WORK ORDER NON-CONFORMANCE / UPDATE

QA Closed: _____ Date: _____

Work Order update only ☐

Work Order: _____ Part No. _____ NCR No. _____	DISPOSITION Rework ☐ Scrap ☐ Use-as-is ☐ Suspected Unapproved ☐	AGAINST DEPARTMENT/PROCESS Skid-tube ☐ Machining ☐ Thermoforming ☐ Large Fab ☐ Cross tube ☐ Small Fab ☐ Finishing ☐ Composite ☐ Water Jet ☐ Prod. Eng. Coord. ☐ Rec/Store/Packaging ☐ Supplier ☐ Engineering ☐ Quality ☐ Other ☐						
Date : _____		Step #: _____		QTY Effective : _____		MRB (QSI042) Approval		
Description Work Order Deviation				Disposition				
								Completed By
								Lead hand / Supervisor Approval Verification
								QC / QA Coordinator Approval
Root Cause		FAULT CATEGORY						
Environment ☐ Design ☐ Doc/Data ☐ Equip/Tooling ☐ Handling/Pre ☐ Material ☐ Internal Transport ☐ Tribal Knowledge ☐ LOA ☐ Substation ☐ Past Expiry Date ☐ Misidentified ☐	No Re-verification ☐ Operator ☐ Offset/Setup ☐ Supplier ☐ Training ☐ Use for Testing ☐ Poor Information ☐ Rushing ☐ Product Improvement ☐ Process Improvement ☐ Manufacturing Process ☐ Past Due ☐	Pressure/Forced ☐ Bending ☐ Centre Not Concentric ☐ Cracks ☐ Crimp/Kink/Ripple/Wave ☐ Cuffs ☐ Crushing ☐ Heat Treat ☐ Wave/Twist in Tube ☐ Marks/Chatter ☐	Temperature/Cure ☐ Set-up ☐ BOM/Route ☐ Broken/Damage/Defect ☐ Inspection Incomplete/Unqualified ☐ Contamination ☐ Countersink ☐ Cut Too Short ☐ Instructions Incomplete/Unclear ☐ Drill Holes ☐	Power Loss/Surge ☐ Folio/Program ☐ Grain ☐ Weld ☐ Wrong Stock Pulled ☐ Out of Sequence ☐ Off-set ☐ Misabeled ☐ Fit/Function ☐ Misaligned/off center ☐	Positioned Wrong ☐ Outside Dimensions ☐ Over/Under tolerance ☐ Part Incorrect ☐ Part Lost/Missing ☐ Part Moved ☐ Drawing ☐ Finish ☐ Misread ☐ Turning Sequence ☐	OTHER : _____		